
TYPE	Water borne topcoat.
USE	For solid wood, MDF and fibreboards. Suitable for line application. Suitable for curtain coating. Only for indoor use.
SPECIAL PROPERTIES	Fast drying. Good stacking. Good levelling.

TECHNICAL DATA

Density	Approx. 1.22-1.25 kg/l
Solids	Approx. 45-47 % by weight Approx. 31-34 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	See label.
Gloss	Approx. 15-25 Gardner 60°
Colour	Available in different colours.
System	TEKNOCOAT AQUA 2574-2X is used on water borne primers. It should be over coated with 100% UV.

DIRECTIONS FOR USE

Application method	Curtain coating.									
Drying time	<table><thead><tr><th></th><th>20 °C</th><th>20 min. / 50 °C</th></tr></thead><tbody><tr><td>Handable</td><td>1 h</td><td>After cooling</td></tr><tr><td>Stacking</td><td>3 h</td><td>After cooling</td></tr></tbody></table>		20 °C	20 min. / 50 °C	Handable	1 h	After cooling	Stacking	3 h	After cooling
	20 °C	20 min. / 50 °C								
Handable	1 h	After cooling								
Stacking	3 h	After cooling								
Thinner	Water									
Cleaning	Water or TEKNOCLEAN 1954-00, 1T021010.									

HEALTH AND SAFETY See Safety Data Sheet.

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